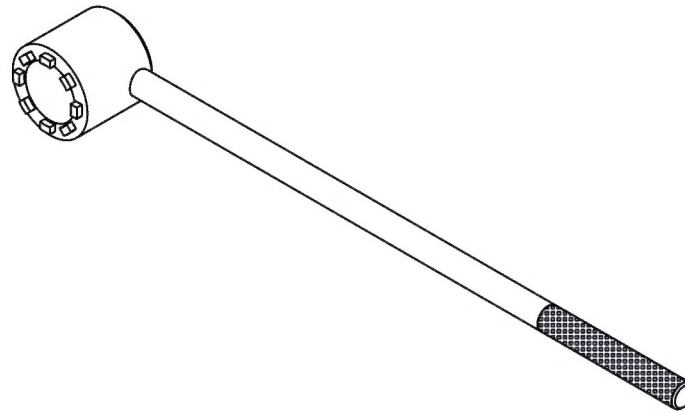



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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	6/26/2015	RJC	JAG



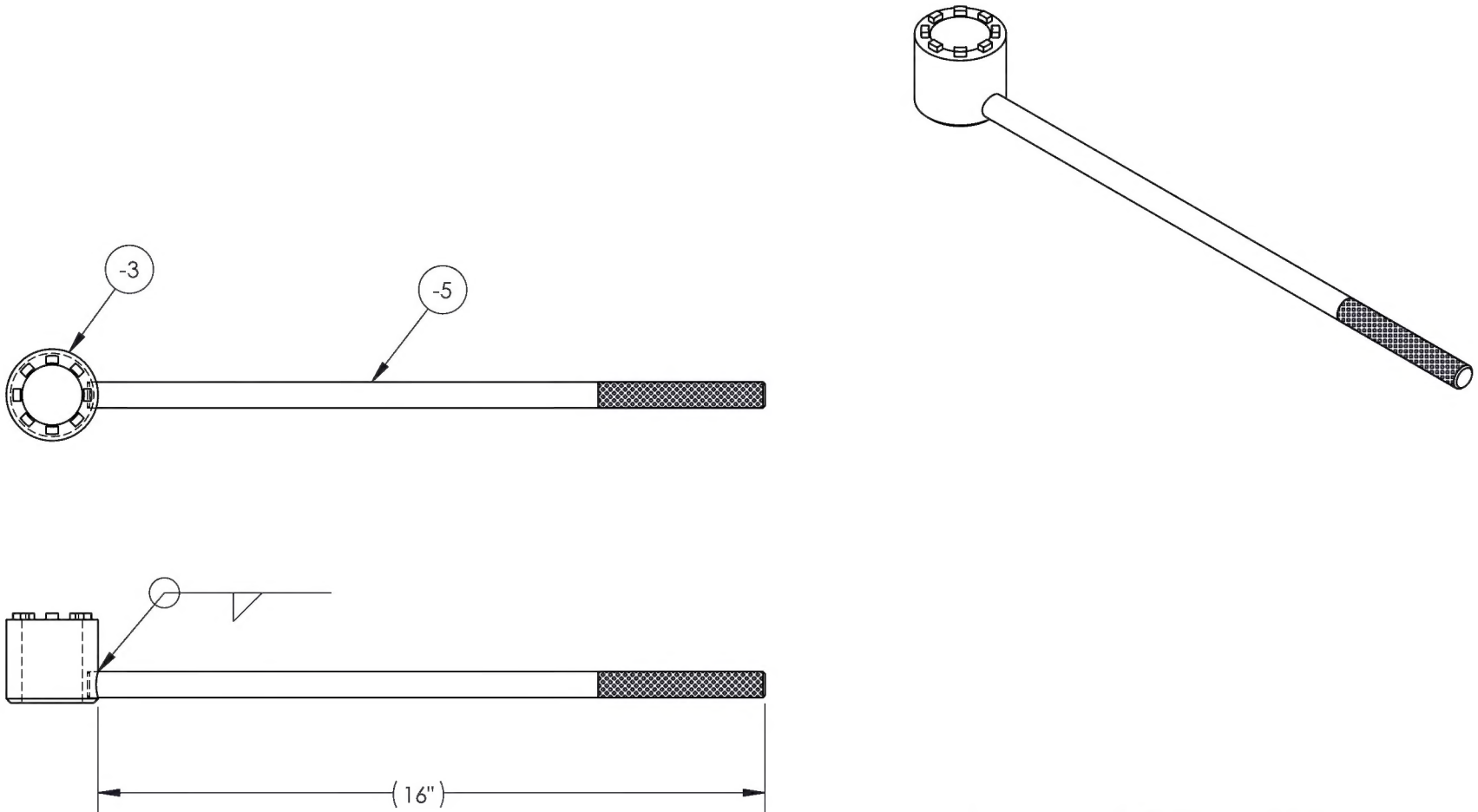
NOTE:

1. REF. AUGUSTA T/N: 109-3130-85-105.
2. PART OF KIT RBW109-3130-85-133.

	
TITLE REACTOR TOOL	
DWG NO. RBW109-3130-85-105	REV 1
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: CLOUGH APPROVED <i>J Gilbert</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW119
SCALE 1:3	DATE 3/2/2015
SHEET 1 OF 4	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-1	1	WELDMENT			2
	1		-3		SOCKET	4140 Q&T / 4140 Q&T		3
	1		-5		HANDLE	4140 Q&T / 4142 Q&T		4
	ASSY -1							

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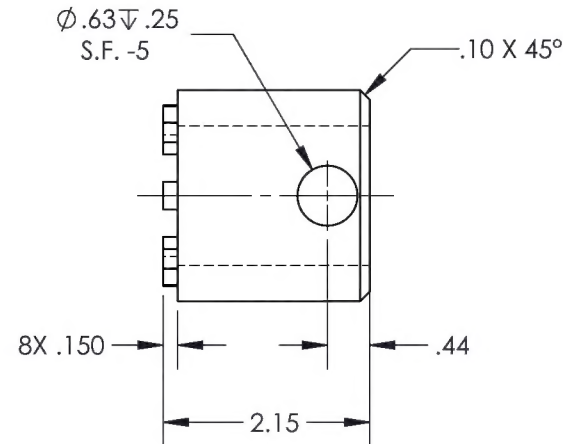
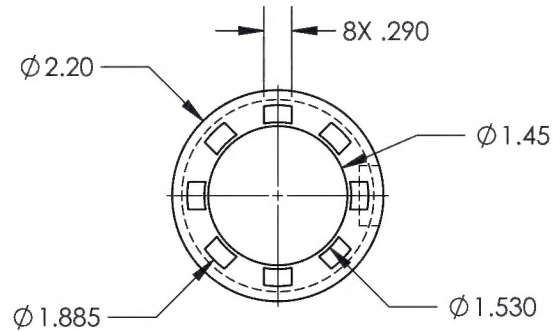
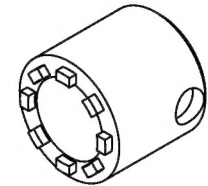


(1)
WELDMENT

DART AEROSPACE		
TITLE REACTOR TOOL		
DWG NO. RBW109-3130-85-105-1	REV 1	
MAT'L	DRAWN BY: CLOUGH	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J Gilbert</i>	
.XXX ± .005	HEAT TREAT	
.XX ± .01	FINISH	
.X ± .1	CAD PLATE YELLOW	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC QQ-P-416F, TYPE II, CLASS II	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW119	
SCALE 1:4	DATE 3/2/2015	SHEET 2 OF 4

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED

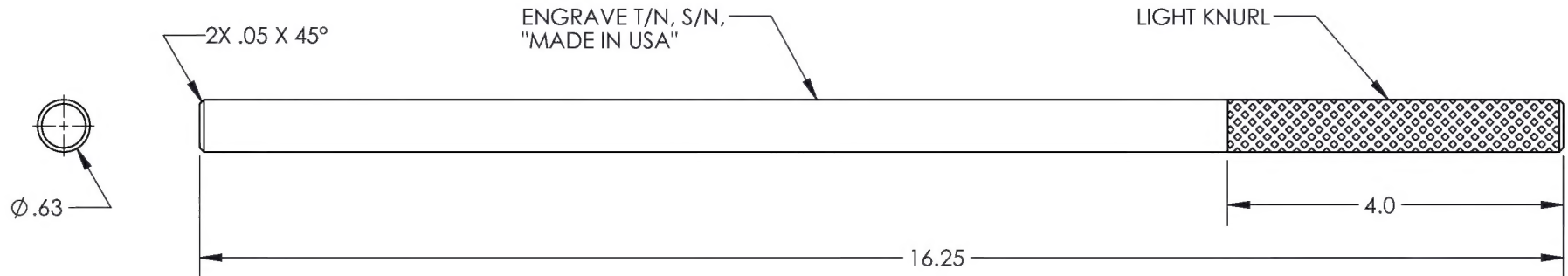
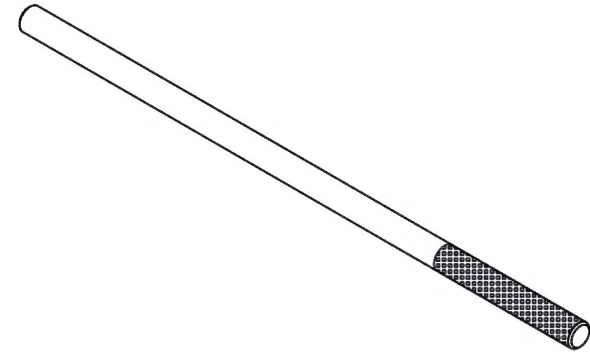


(-3)
SOCKET

DART AEROSPACE	
TITLE RETRACTOR TOOL	
DWG NO. RBW109-3130-85-105-3	REV 1
MAT'L 4140 Q&T / 4140 Q&T	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J Gilbert</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH SEE -1 WELDMENT
.X ± .1	ANGLES ± 5°
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW119
SCALE 1:2	DATE 3/2/2015
SHEET 3 OF 4	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



(-5)

HANDLE

DART AEROSPACE	
TITLE RETRACTOR TOOL	
DWG NO. RBW109-3130-85-105-5	REV 1
MAT'L 4140 Q&T / 4142 Q&T	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J Gilbert</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH SEE -1 WELDMENT
.X ± .1	ANGLES ± 5°
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW119
SCALE 1:2	DATE 3/2/2015
SHEET 4 OF 4	